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D4775-041
Job Sheet 201196



Part No: D4775-041

Job Qty: 4 pcs

Part Name: Strut Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 9/27/19

Job Tracking No:

Due Date: 10/21/19

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV C SHEET 1 IPP REV:A 13.02.28 NEW ISSUE DD VERF:JFS IPP REV:B 13.08.26 PB1 DD
VERF:JLM IPP REV:C 13.09.26 AS PER REV.B DD VERF:JLM IPP REV:D 14.01.10 AS PER REV.C DD
VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Packaging 1 - Pick Kit	4 pcs		10/21/19	0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23		
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		
							Packaging 1 - 30		

OCT 09 2019



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Container No: S221162



Part: D4775-041

Job No: 201196

Serial No/Batch: S221162

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 10/09/19

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9/27/2019

[Dart Hawkesbury] Job Sheet - Lajeunesse, Marie

120 Small Fab - 2 - B4B	4 pcs	10/21/19	0.00 1.66	Packaging 1 - 31	
				Packaging 1 - 32	
				Packaging 1 - 33	
				Packaging 1 - 34	
				Packaging 1 - 35	
				Packaging 1 - 36	
				Small Fab - 1 - B4B	
				Small Fab - 2 - B4B	
130 QC 5	4 pcs	10/21/19	0.00 0.00	Small Fab - 3 - B4B	
				Small Fab - 4 - B4B	
				Small Fab - 5 - B4B	
				Small Fab - 6 - B4B	
				Small Fab - 7 - B4B	
				Small Fab - 8 - B4B	
				QC 5 - 10	
				QC 5 - 12	
140 Packaging 3-1 - Stock - B4B	4 pcs	10/21/19	0.00 0.00	QC 5 - 17	
				QC 5 - 18	
				QC 5 - 19	
				QC 5 - 22	
				QC 5 - 24	
				QC 5 - 3	
				QC 5 - 43	
				QC 5 - 49	
				QC 5 - 51	
				QC 5 - 58	
				QC 5 - 68	
				QC 5 - 9	
				QC 5 - 50	
				QC 5 - 30	
				QC 5 - 40	
				QC 5 - 61	
				QC 5 - 81	
				Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	

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				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
150 QC 21 - SA	4 pcs	10/21/19	0.00 0.00	QC 21 - SA - 21	OCT 11 2019
				QC 21 - SA - 70	
				QC 21 - SA - 53	

Part Op 110 - (Pick Kit)

Descriptions: 120 - (Small Fab) 1- APPLY PROSEAL ON D4776-1 STRUT AND ASSEMBLE AS PER DWG A/R PROSEAL

exp: 10-19 BATCH: ST76610 2- ENSURE HELICOIL DOES NOT BLOCK HOLE (SEE NOTE 9)

130 - (QC5- Inspect part completeness to step on W/O)

140 - (Identify as per dwg & Stock Location:)

150 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN3-10A	BOLT	ST349 8 Ea (2 ea)	110-Packaging 1 - Pick Kit	8205296
D4775-1	Strut Tube	ST357 4 pcs (1 ea)	110-Packaging 1 - Pick Kit	5205761
D4776-1	Basket Strut Clevis	ST114 4 pcs (1 ea)	110-Packaging 1 - Pick Kit	5187145
D4776-5	Spacer	ST115 16 pcs (4 ea)	110-Packaging 1 - Pick Kit	8204111
D4777-1	Rod End Bearing	ST115 4 pcs (1 ea)	110-Packaging 1 - Pick Kit	8215726
MS21042L3	Nut	ST303 8 Ea (2 ea)	110-Packaging 1 - Pick Kit	8215233
MS21209-F615	Hel-Coil	ST296 4 Ea (1 ea)	110-Packaging 1 - Pick Kit	3199552

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	AN3-10A	8	162	0
	D4775-1	4	29	0
	D4776-1	4	19	0
	D4776-5	16	76	0
	D4777-1	4	39	0
	MS21042L3	8	1,477	0
	MS21209-F615	4	31	0

Part Specifications

Specifications could not be found.

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Route update only

H:/FORMS/Quality Assurance\approved QA/NCRWO Rev J